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# UNIVERSITI SAINS MALAYSIA

First Semester Examination  
Academic Session 2007/2008

October/November 2007

## **EBB 323/3 - Semiconductor Fabrication Technology** **[Teknologi Fabrikasi Semikonduktor]**

Duration : 3 hours  
[Masa : 3 jam]

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Please ensure that this examination paper contains SIX printed pages before you begin the examination.

*[Sila pastikan bahawa kertas peperiksaan ini mengandungi ENAM muka surat yang bercetak sebelum anda memulakan peperiksaan ini.]*

This paper contains SEVEN questions.

*[Kertas soalan ini mengandungi TUJUH soalan.]*

**Instructions:** Answer any **FIVE** questions. If a candidate answers more than five questions, only the first five answers will be examined and awarded marks.

**[Arahan:** Jawab **LIMA** soalan. Jika calon menjawab lebih daripada lima soalan hanya lima soalan pertama mengikut susunan dalam skrip jawapan akan diberi markah.]

Answer to any question must start on a new page.

*[Mulakan jawapan anda untuk setiap soalan pada muka surat yang baru.]*

You may answer a question either in Bahasa Malaysia or in English.

*[Anda dibenarkan menjawab soalan sama ada dalam Bahasa Malaysia atau Bahasa Inggeris.]*

1. [a] Briefly describe 3 applications of epitaxial layers.

*Jelaskan secara ringkas kegunaan lapisan epitaksi.*

(20 marks/markah)

- [b] Explain 3 techniques to produce epitaxial layers.

*Terangkan 3 teknik untuk menghasilkan lapisan epitaksi.*

(30 marks/markah)

- [c] Describe defects in epitaxial layers.

*Jelaskan kecacatan dalam lapisan epitaksi.*

(20 marks/markah)

- [d] Describe 5 major contamination sources in semiconductor industries.

*Huraikan 5 punca pencemaran utama dalam industri semikonduktor.*

(30 marks/markah)

2. [a] What are the principle uses of SiO<sub>2</sub> layer in Si wafer devices?

*Apakah kegunaan utama lapisan SiO<sub>2</sub> dalam peranti silikon?*

(20 marks/markah)

- [b] Briefly explain the thermal oxidation mechanisms of silicon.

*Huraikan secara ringkas mekanisma pengoksidaan terma silikon.*

(25 marks/markah)

- [c] What are the factors that influence the oxidation rate of silicon?

*Apakah faktor-faktor yang mempengaruhi kadar pengoksidaan silikon?*

(30 marks/markah)

- [d] With the help of a diagram, briefly describe the kinetics of oxidation process.

*Dengan bantuan gambarajah, terangkan secara ringkas kinetik proses pengoksidaan.*

(25 marks/markah)

3. [a] Describe
- (i) diffusion process
  - (ii) ion implantation process

*Huraikan*

- (i) proses resapan
- (ii) proses penanaman ion

(40 marks/markah)

- [b] Explain advantages and disadvantages of ion implantation process over diffusion process.

*Jelaskan kelebihan dan kekurangan proses penanaman ion berbanding proses resapan.*

(30 marks/markah)

- [c] With the help of diagrams, briefly describe diffusion mechanisms.

*Dengan bantuan gambarajah, jelaskan secara ringkas mekanisma proses resapan.*

(30 marks/markah)

4. [a] Briefly describe a plasma etching process.

*Secara ringkas huraikan proses punaran plasma.*

(30 marks/markah)

- [b] Explain the differences between a subtractive etching and additive liftoff methods.

*Terangkan perbezaan di antara punaran penolakan (subtractive etching) dan kaedah "additive liftoff".*

(40 marks/markah)

- [c] Why selectivity of an etchant is important?

*Mengapa kebolehpilihan (selectivity) bahan punaran amat penting?*

(30 marks/markah)

5. [a] Kinetic theory of gas can be described by the following equation

$$\lambda = \frac{kT}{\sqrt{2}\pi d^2 P}$$

where,  $\lambda$ ,  $d$ ,  $k$ ,  $T$ , and  $P$  are the average distance between collision of atom/molecule, diameter of atom/molecule, Boltzmann constant, temperature, and pressure respectively. Explain the physical meaning of this equation.

*Teori kinetik gas boleh dihuraikan dengan persamaan berikut:*

$$\lambda = \frac{kT}{\sqrt{2}\pi d^2 P}$$

*di mana  $\lambda$ ,  $d$ ,  $k$ ,  $T$ , dan  $P$  ialah masing-masing jarak purata di antara perlanggaran atom/molekul, diameter atom/molekul, pemalar Boltzmann, suhu, dan tekanan. Terangkan maksud fizikal persamaan tersebut.*

(40 marks/markah)

- [b] What are the technological challenges of using copper interconnects?

*Apakah cabaran-cabaran yang dihadapi oleh penyambungan dengan kuprum?*

(50 marks/markah)

- [c] Define the following terms: (i) isotropic etching and anisotropic etching.

*Takrifkan istilah berikut: (i) punaran isotropik dan punaran tak isotropik.*

(10 marks/markah)

6. [a] Where are the potential applications of high and low dielectric constant thin film in ULSI?

*Dimanakah potensi kegunaan filem nipis berpemalar dielektrik tinggi dan rendah di ULSI?*

(40 marks/markah)

- [b] What are the driving forces on electronic packaging technology?

*Apakah pendorong dalam teknologi pembungkusan elektronik?*

(30 marks/markah)

- [c] Briefly explain the following terms: (i) Functional yield and (ii) Parametric yield.

*Secara ringkas terangkan istilah berikut: (i) "Functional yield" dan (ii) "Parametric yield".*

(30 marks/markah)

7. [a] Explain 5 major classes of contaminants.

*Jelaskan 5 kelas utama bahan pencemar.*

(25 marks/markah)

- [b] What is static charge? Name 5 approaches to eliminate static charge.

*Apakah cas statik? Namakan 5 kaedah untuk menghapuskan cas statik.*

(25 marks/markah)

- [c] With the help of diagrams, describe (i) trench-first dual damascene and (ii) via-first dual damascene processes.

*Dengan bantuan gambarajah, huraikan proses-proses (i) "trench-first dual damascene" dan (ii) "via-first dual damascene".*

(50 marks/markah)